

PICTURE WINDOW 9020

ASSEMBLY INSTRUCTIONS

WINDOOR

LUXURY INNOVATIONS FOR WINDOWS & DOORS

1. CHECK WINDOW OPENING FOR CORRECT SIZE.

Step 1. Open packaging and inspect parts for damage. Ensure that all parts are provided and correct before beginning any assembly.

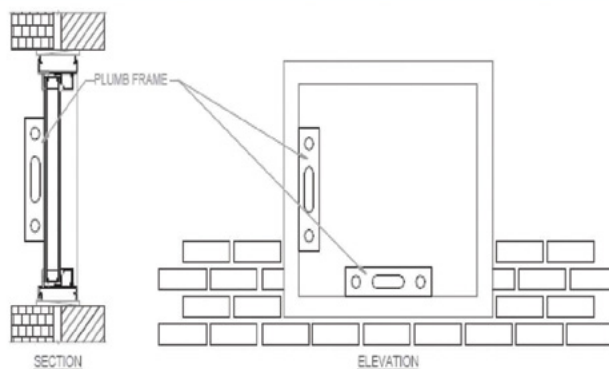
Note: For Mullion Mounting Instructions, please see the Mullion Instructions.

2. PREPARING THE ROUGH OPENING

Step 1. Prepare the rough opening and clear of debris. Ensure that the opening is true, level, plumb, and square.

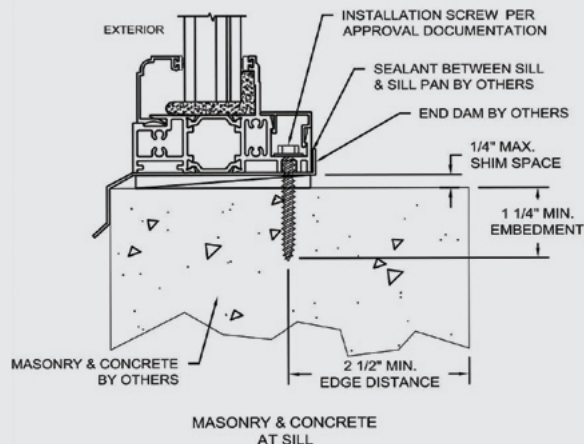
Notify the contractor to remedy any discrepancies. Apply CMU sealer (liquid-applied waterproof coating) to all four sides of the masonry opening and returning 10" on the face of the exterior CMU. The installer must treat the masonry opening with a CMU sealer for the purpose of sealing the CMU window cavity from absorbing water. This application will be put on before the installation of the buck materials.

Note: All WinDoor products must be installed with sealants applied in such a way as to ensure a weather tight product. WinDoor recommends the use of a high quality polyurethane or silicone sealant that complies with AS1M C-920 Class 25NS specifications



Note: When wood bucks are used, the members will be pressure or chemically-treated. Apply a 3/8" bead of sealant under the buck material to ensure a weather resistant barrier. The buck materials will be installed in such a manner that all gaps between the buck and the structure are sealed.

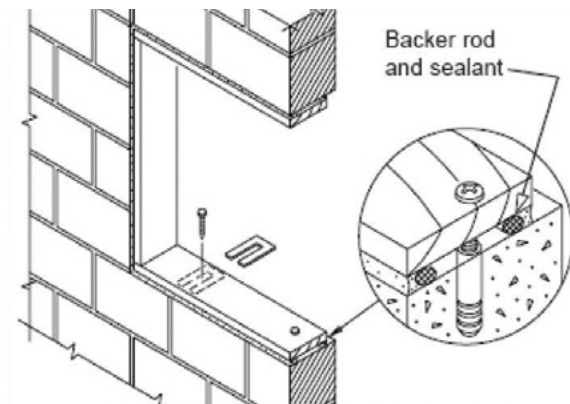
Note:



WinDoor recommends the use of a sill pan & end dam under each WinDoor Installation.

3. SET WINDOW INTO OPENING.

Step 1. Use plastic, nylon, or composite shims at each fastener location. Ensure that there is no more than a ¼" shim space between the frame and the rough opening.

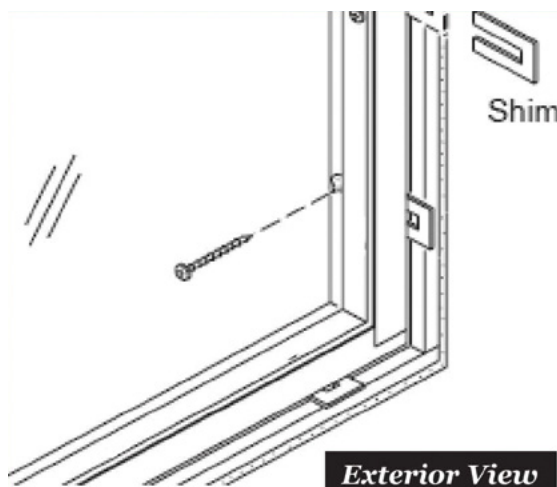


4. INSTALL THE APPROPRIATE FASTENERS INTO EACH FACTORY PRE-PUNCHED HOLE:

A. Recommended installation fasteners for wood frame substrate (these must achieve 1 ½" minimum penetration into the wood): #12 wood screw with a minimum length of 2"

B. Recommended installation fasteners for concrete/masonry substrate (these must achieve 1 ¼" minimum penetration into the concrete/masonry): ¼" Tapcon with a minimum length of 1 ¾"

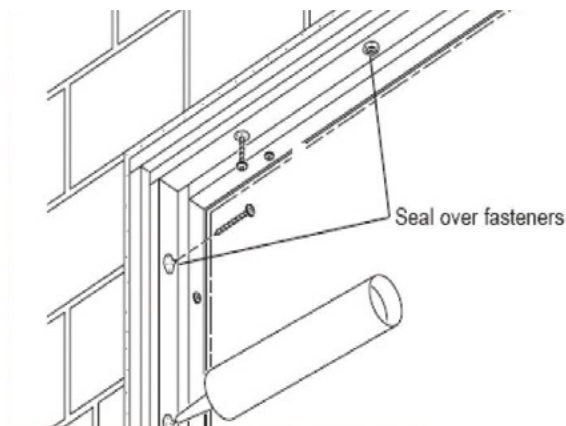
C. Recommended installation fasteners into mullions (the penetration into mullion must include the drill tip, plus 3 threads of the screw (minimum) beyond the inner face of the mullion): #12 self-drilling screw with a minimum length of 1"



5. MAKE SURE EACH FASTENER IS THOROUGHLY SEALED.

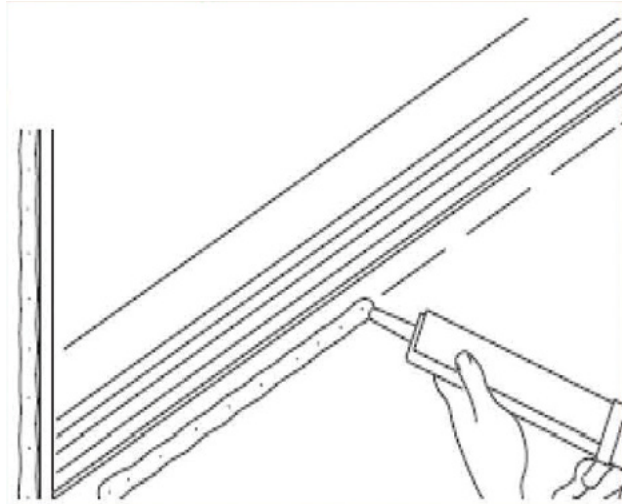
Step 1: Using a high quality polyurethane or silicone sealant, make sure each fastener is thoroughly sealed.

Step 2: Snap the trim pieces into place covering all exposed fasteners.



6. INSTALL BACKER ROD AND SEALANTS.

Install backer rod and exterior perimeter sealants as specified to ensure a watertight condition.



7. INSTALLATION COMPLETE

After fit is verified, the window should now be completely installed. Should parts need to be replaced, contact your local dealer.

The exterior frame and glass should be washed with a mild cleaning solution of detergent or soap and water. Coastal Conditions require that the panels be cleaned monthly while Non-Coastal areas require cleaning a minimum of twice a year.

ASSEMBLY INSTRUCTIONS



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A family of leading window and door brands,
united by our passion for quality and
relentless pursuit of 100%.